



- Water cooled MIG/MAG welding machine, which provides easy access to the work area by separating the wire feeding unit
- Voltage calibration with 18 stages between 30-420 A welding current range
- Wire feeding system with 4 rolls
- High efficiency with 2 stage choke coil
- Ideal for welding metal sheets up to 15 mm
- It is preferred by heavy industrial companies
- Wire feeding speed adjustment within 1-22 mt/min range
- 2-4 trigger selection
- Digital current and voltage indicator



GKM420-2W

Input Voltage	V	3 Phase, 50/60 Hz, 380 V
Installed Power	kVA	17.6
Fuse (delayed action)	A	42
Open Circuit Voltage	V	13-43
Current Range	A	30-420
Duty Cycle at (40°C)	%100 %60 %45	280 / 360 / 420
Standards		EN 60974-1 / EN 60974-5 / EN 60974-10 / S
Protection Class	IP	23
Insulation Class		H
Dimensions (L*W*H)	mm	1075 / 500 / 800
Weight	kg	162
Weight	kg	75

WIRE FEEDER UNIT

Usable Wire Diameters Wire Types	Ø mm	0.8 / 1.0 / 1.2
Wire Feeding Speed		Fe / FC
Dimensions (L*W*H)	mt/min	22 max
Weight	mm	630 / 460 / 230
Weight	kg	15

STANDARD & OPTIONAL EQUIPMENTS

This Order Code Covers The Welding Machine and All of The Equipments

3000900007



3020900035



1051900012
(3mt)



6051900040
(4mt)
(Optional)



6011100078



1051300003
Argon



1051300015
CO₂



1051300016



2020900244/5mt
2020900254/10mt
(Optional)
2020900275/15mt
(Optional)

GEDİK Welding provides full support for after sales services. 1 year warranty.